



# Full Colour and Spot Colour Boxes INTRODUCTION

Our Boxes are made from 400gm Matt Art Card which gives them exceptional durability. They can be printed on the outside and the inside (if required) in Spot Colour and in Full Colour.

**They can be finished with Gloss or Matt Lamination. Box types B4, B5, B6, B7, B8 and B9 can also be Spot UV varnished. Please ask for details. Boxes are supplied flat and glued. This means that they are ready for immediate use on delivery.**

We hold the formes for all our standard Boxes so there is no additional forme charge.

## Fluted Liners

For maximum stiffness Box types B4, B5, B6, B7, B8 and B9 can also be specified with a 2mm fluted liner which runs around the largest Box dimension.

## Design Your Own Box

Boxes come in all shapes and sizes! We have tried to present a range of standard boxes which will suit a wide range of applications. However, if your required Box has different dimensions to our standard size we are pleased to produce a Bespoke box for you.

Below each table we show the cost of a Bespoke Box forme. Simply match the flat dimensions of your required Box to the dimensions shown for our Standard Boxes.

Find the Standard Box which your Bespoke Box will fit (when flat) and you have the production cost of producing your Box instantly. Then just add the one off forme cost which is also shown). For bigger boxes see page 52.

## Spot Colour on Larger Boxes

The price of printing Spot Colour on some Boxes can seem disproportionate to the cost of Full Colour. The reason for this is that we must set up the press specifically for Spot Colour rather than utilising the Full Colour inks in more regular use.

**Please note:** If colour extends across the corners of your box we strongly recommend lamination to minimise the risk of cracking on the fold. In rare circumstances we reserve the right to revise the cutting forme and assembly costs at the time of order.

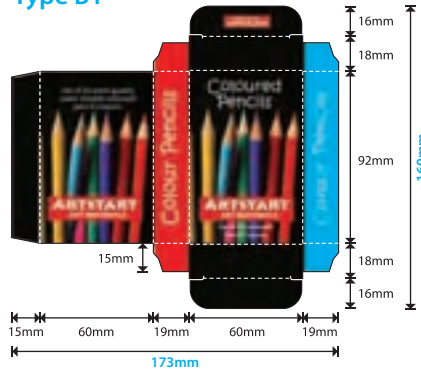


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# Boxes B1, B2 and B3 400gm Matt

**Matt** 400gm Triple Coated

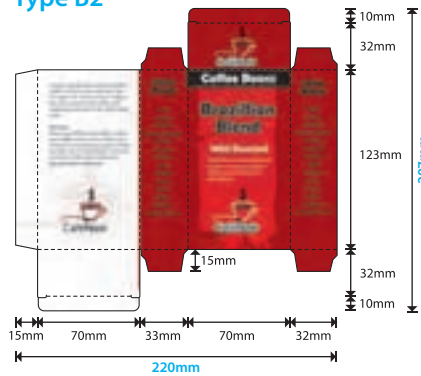
Type B1



		Colour	250	500	1,250	2,500	5,000	7,500	10,000	+10,000 /2,500
Type B1 Box	First Colour Face Side		£86.30	£105.83	£155.55	£305.24	£456.86	£662.45	£868.04	£195.31
	Extra Colour Either Side		£38.34	£39.89	£42.31	£48.13	£62.12	£74.50	£86.87	£27.95
	Full Colour Either Side		£142.72	£166.82	£242.18	£332.85	£478.89	£694.39	£909.90	£204.73
+ Lamination (if required)	Gloss per side		£20.97	£32.28	£60.32	£136.51	£227.51	£318.52	£409.52	£97.26
	Matt per side		£27.96	£43.03	£80.42	£182.01	£303.35	£424.68	£546.02	£129.68
Bespoke B1 Box - To qualify for B1 pricing, your Box must fit within the following area: 173mm x 160mm. One off forme cost £60.00										

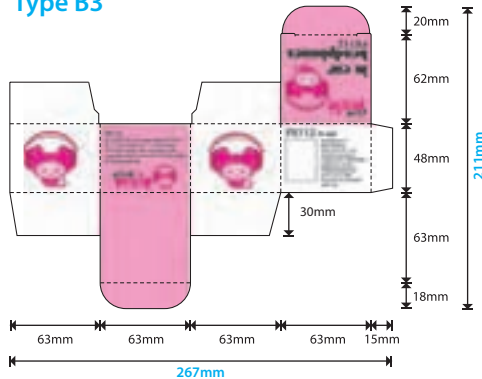
		Colour	250	500	1,250	2,500	5,000	7,500	10,000	+10,000 /2,500
Type B2 Box	First Colour Face Side		£141.39	£184.37	£290.34	£488.23	£662.63	£960.81	£1,258.99	£283.27
	Extra Colour Either Side		£43.82	£47.00	£52.32	£64.01	£94.70	£121.20	£147.70	£42.62
	Full Colour Either Side		£226.10	£262.01	£394.61	£522.34	£719.15	£1,042.77	£1,366.38	£307.43
+ Lamination (if required)	Gloss per side		£28.32	£40.45	£67.02	£151.67	£252.79	£353.90	£455.02	£108.07
	Matt per side		£37.76	£53.93	£89.30	£202.23	£337.05	£471.87	£606.69	£144.09
Bespoke B2 Box - To qualify for B2 pricing, your Box must fit within the following area: 220mm x 207mm. One off forme cost £70.00										

Type B2



		Colour	250	500	1,250	2,500	5,000	7,500	10,000	+10,000 /2,500
Type B3 Box	First Colour Face Side		£253.41	£303.84	£492.10	£663.22	£904.66	£1,311.76	£1,718.86	£386.74
	Extra Colour Either Side		£65.39	£69.62	£78.48	£96.17	£149.26	£193.49	£237.72	£67.17
	Full Colour Either Side		£303.89	£352.34	£530.45	£702.32	£966.90	£1,402.00	£1,837.11	£413.35
+ Lamination (if required)	Gloss per side		£31.02	£44.50	£73.73	£166.85	£278.07	£389.30	£500.52	£118.88
	Matt per side		£41.55	£59.38	£98.18	£222.45	£370.76	£519.06	£667.36	£158.50
Bespoke B3 Box - To qualify for B3 pricing, your Box must fit within the following area: 267mm x 211mm. One off forme cost £80.00										

Type B3



## Turnaround Options

<b>6</b>	<b>Express</b> Working Days*	<b>3</b>	<b>Express Plus</b> Working Days*	<b>12</b>	<b>Economy</b> Working Days*
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\*Up to 2,500, for larger quantities turnaround agreed at time of order.  
All prices are + Carriage and VAT at applicable rates. Terms are payment with order.

## Further Information

### Turnaround

Times quoted are from receipt of full payment and complete, print ready, PDF artwork. Designs with heavy ink coverage may take longer to dry and we reserve the right to extend turnarounds in such cases.

### Special Print Option

Hexachrome and Metal FX printing is available at a premium over Full Colour Printing with additional turnaround. Please see page 105 for details and examples.

### Artwork

Important artwork preparation information can be found on pages 101 - 105.

### Carriage (Applicable on delivered items only)

Please calculate the carriage costs by adding together the green carriage codes for each product ordered. When you have the sum total please refer to the carriage table on page 106 to obtain the carriage cost. Full carriage details can be found on page 107. Alternatively please confirm the cost at the time of ordering.



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# Boxes B4, B5 and B6 400gm Matt

400gm Triple Coated		Matt							
Colour		250	500	1,250	2,500	5,000	7,500	10,000	+10,000 /2,500
Type	First Colour Face Side	£516.79	£560.63	£685.45	£847.64	£1,057.66	£1,502.85	£1,948.03	£415.24
	Extra Colour Either Side	£295.66	£310.78	£336.14	£356.29	£423.39	£563.64	£703.89	£135.75
	Full Colour Either Side	£430.65	£487.51	£623.15	£807.28	£1,079.25	£1,564.91	£2,050.57	£461.38
+ Lamination (if required)	Gloss per side	£39.56	£56.53	£93.46	£211.33	£352.22	£493.11	£634.00	£150.58
	Matt per side	£60.42	£86.33	£142.73	£322.56	£537.60	£752.64	£967.68	£229.82
Fluted Liner (optional)		£37.49	£74.97	£187.43	£374.85	£749.70	£1,124.55	£1,499.40	£374.85

Bespoke B4 Box - To qualify for B4 pricing, your Box must fit within the following area: 341mm x 396mm. One off forme cost £90.00

Type	First Colour Face Side	£516.79	£560.63	£685.45	£847.64	£1,057.66	£1,502.85	£1,948.03	£415.24
	Extra Colour Either Side	£295.66	£310.78	£336.14	£356.29	£423.39	£563.64	£703.89	£135.75
	Full Colour Either Side	£430.65	£487.51	£623.15	£807.28	£1,079.25	£1,564.91	£2,050.57	£461.38
+ Lamination (if required)	Gloss per side	£39.56	£56.53	£93.46	£211.33	£352.22	£493.11	£634.00	£150.58
	Matt per side	£60.42	£86.33	£142.73	£322.56	£537.60	£752.64	£967.68	£229.82
Fluted Liner (optional)		£34.97	£69.93	£174.84	£349.67	£699.34	£1,049.02	£1,398.69	£349.67

Bespoke B5 Box - To qualify for B5 pricing, your Box must fit within the following area: 341mm x 396mm. One off forme cost £90.00

Type	First Colour Face Side	£783.97	£850.62	£1,155.50	£1,330.62	£1,691.22	£2,403.08	£3,114.95	£663.98
	Extra Colour Either Side	£416.49	£435.26	£515.13	£559.30	£677.01	£901.28	£1,125.54	£217.07
	Full Colour Either Side	£653.31	£739.67	£1,050.45	£1,267.25	£1,725.73	£2,502.31	£3,278.89	£737.75
+ Lamination (if required)	Gloss per side	£51.01	£72.85	£120.50	£272.67	£454.56	£636.38	£818.20	£194.32
	Matt per side	£68.52	£97.88	£161.86	£365.90	£609.92	£853.89	£1,097.86	£260.74
Fluted Liner (optional)		£54.94	£109.87	£274.68	£549.36	£1,098.72	£1,648.08	£2,197.44	£549.36

Bespoke B6 Box - To qualify for B6 pricing, your Box must fit within the following area: 514mm x 385mm. One off forme cost £100.00

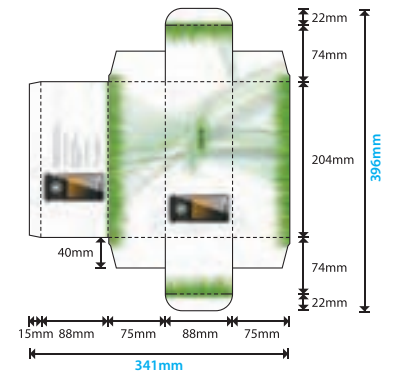


## Turnaround Options ▶

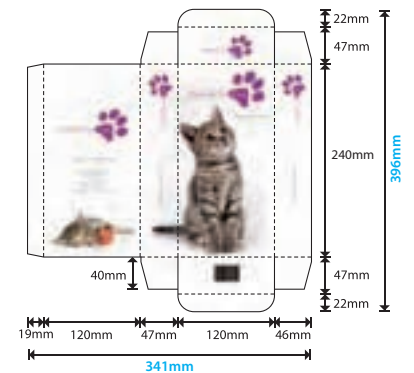
<b>6</b>	<b>Express</b> Working Days*	<b>3</b>	<b>Express Plus</b> Working Days*	<b>12</b>	<b>Economy</b> Working Days*
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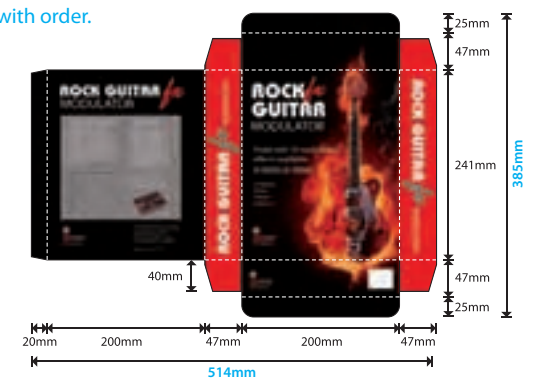
## Type B4



## Type B5



## Type B6

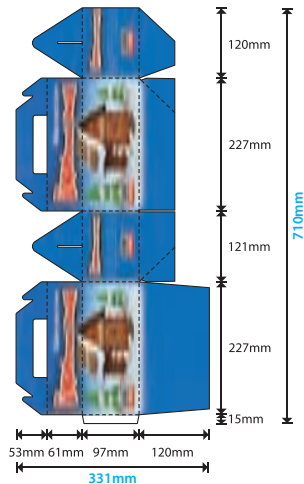




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# Boxes B7 and B8 400gm Matt

## Type B7



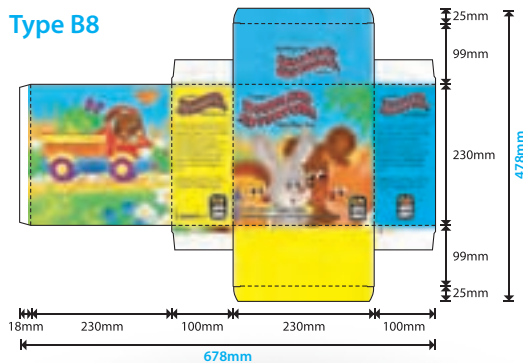
		Matt		400gm Triple Coated						
		Colour	250	500	1,250	2,500	5,000	7,500	10,000	+10,000 /2,500
Type B7 Box	First Colour Face Side		£862.36	£935.67	£1,271.05	£1,463.68	£1,860.34	£2,643.39	£3,426.45	£730.38
	Extra Colour Either Side		£458.13	£478.79	£566.64	£615.22	£744.72	£991.41	£1,238.10	£238.78
	Full Colour Either Side		£718.63	£813.62	£1,155.50	£1,393.97	£1,898.31	£2,752.55	£3,606.79	£811.53
+ Lamination (if required)	Gloss per side		£56.11	£80.14	£132.54	£299.94	£500.01	£700.01	£900.02	£213.75
	Matt per side		£75.37	£107.67	£178.05	£402.50	£670.92	£939.29	£1,207.66	£286.82
Fluted Liner (optional)			£65.04	£130.08	£325.20	£650.40	£1,300.81	£1,951.21	£2,601.61	£650.40

Bespoke B7 Box - To qualify for B7 pricing, your Box must fit within the following area: 710mm x 331mm. One off form cost £110.00

Type B8 Box	First Colour Face Side		£913.18	£1,000.89	£1,266.91	£1,566.66	£1,954.85	£2,777.67	£3,600.50	£767.47
	Extra Colour Either Side		£522.44	£554.84	£621.27	£658.51	£782.55	£1,041.77	£1,300.99	£250.90
	Full Colour Either Side		£760.99	£870.34	£1,151.73	£1,492.05	£1,994.74	£2,892.37	£3,790.00	£852.75
+ Lamination (if required)	Gloss per side		£75.67	£108.08	£178.75	£404.52	£674.34	£944.08	£1,213.81	£288.28
	Matt per side		£115.63	£165.17	£273.14	£617.46	£1,029.25	£1,440.95	£1,852.65	£440.01
Fluted Liner (optional)			£89.97	£179.94	£449.84	£899.69	£1,799.37	£2,699.06	£3,598.74	£899.69

Bespoke B8 Box - To qualify for B8 pricing, your Box must fit within the following area: 678mm x 478mm. One off form cost £110.00

## Type B8



### Turnaround Options

<b>6</b>	<b>Express</b>	<b>3</b>	<b>Express Plus</b>	<b>12</b>	<b>Economy</b>
	Working Days*		Working Days*		Working Days*

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### B7 Cookie Box





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# Boxes B9 400gm Matt

400gm Triple Coated		Matt								
Colour		250	500	1,250	2,500	5,000	7,500	10,000	+10,000 /2,500	
Type	First Colour Face Side	£574.20	£622.93	£761.62	£941.82	£1,175.18	£1,669.83	£2,164.49	£461.38	
	Extra Colour Either Side	£328.51	£345.32	£373.48	£395.88	£470.44	£626.27	£782.11	£150.83	
	Full Colour Either Side	£478.50	£541.67	£692.38	£896.98	£1,199.16	£1,738.79	£2,278.41	£512.64	
B9 Box +	Lamination (if required)									
	Gloss per side	£39.56	£56.53	£93.46	£211.33	£352.22	£493.11	£634.00	£150.58	
	Matt per side	£60.42	£86.33	£142.73	£322.56	£537.60	£752.64	£967.68	£229.82	
	Fluted Liner (optional)	£48.03	£96.05	£240.13	£480.25	£960.51	£1,440.76	£1,921.02	£480.25	

Bespoke B9 Box - To qualify for B9 pricing, your Box must fit within the following area: 500mm x 346mm. One off forme cost £110.00

## Turnaround Options ▶

<b>6</b>	<b>Express</b>	<b>3</b>	<b>Express Plus</b>	<b>12</b>	<b>Economy</b>
	Working Days*		Working Days*		Working Days*

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## Further Information

### Turnaround

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### Special Print Option

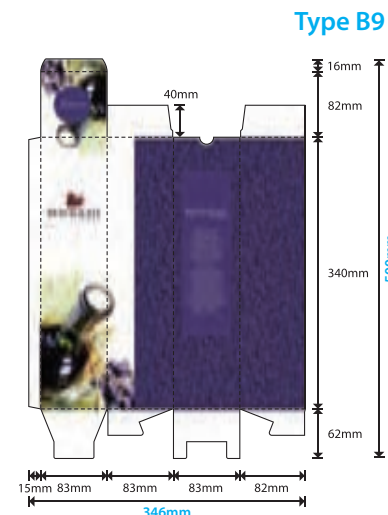
Hexachrome and Metal FX printing is available at a premium over Full Colour Printing with additional turnaround. Please see page 105 for details and examples.

### Artwork

Important artwork preparation information can be found on pages 101 - 105.

### Carriage (Applicable on delivered items only)

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**//** We can also make much bigger Boxes! Please see page 52 for details. **//**



# Boxes Jumbo Sizes

Now that our Large Format Press is fully commissioned we can produce Boxes **much bigger** than our original range of B1 to B9.

The maximum one piece flat size of your box can now be as big as 1600mm x 1170mm, and with additional glue flaps the maximum size can be twice this size or more!

For these jumbo size boxes we print on Litho stock and then laminate to a solid or fluted board substrate. The print quality is far superior to

'conventional' screen printed boxes and with our paper to board laminator we can laminate on to solid or fluted board up to 10mm thick!

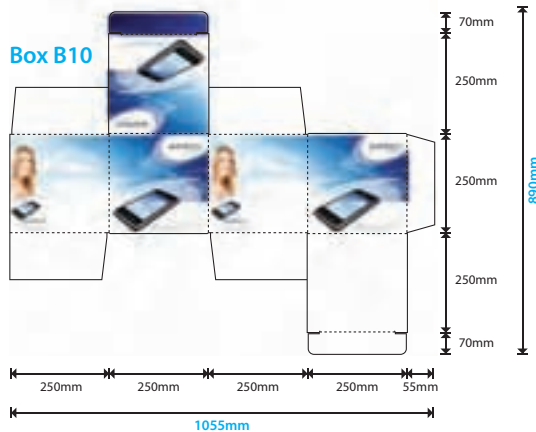
We have state of the art Three Dimensional Design Software which allows us to fully 'visualise' boxes before committing to press. We can also produce one-off or small volume prototypes to verify a design prior to production. In addition we have a comprehensive range of finishing equipment to give us a huge box making capacity.

If you have a specific box requirement we would be delighted to provide a quote for your application.



**Box B10**

This 250mm Cube is an example of our Jumbo Boxes. The image is printed in Full Colour on 200gm Triple Coated Gloss Art Paper, laminated to E Flute (corrugated cardboard), cut to shape then glued ready for use.



		Gloss		200gm Triple Coated / E Flute			
		100	250	500	1,250	2,500	+2,500 /100
Type B10 Box	Full Colour Face Side	£969.53	£1,301.75	£1,855.45	£3,516.56	£6,285.07	£221.48
+	Lamination (if required)						
	Gloss per side	£135.30	£226.99	£324.18	£728.02	£1,213.38	£34.58
	Matt per side	£166.47	£304.91	£435.57	£976.95	£1,628.26	£46.41

Bespoke B10 Box - To qualify for B10 pricing, your Box must fit within the following area: 1055mm x 890mm. One off forme cost £160.00

## Turnaround Options ▶

<b>8</b>	<b>Express</b> Working Days*	<b>4</b>	<b>Express Plus</b> Working Days*	<b>16</b>	<b>Economy</b> Working Days*
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### Special Print Option

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### Artwork

Important artwork preparation information can be found on pages 101 - 105.

**Please Note:** If colour extends across the fold, we strongly recommend lamination to minimise the risk of cracking on the fold.

